



## Start Up Procedure

### Pre-start Checklist

- | <input checked="" type="checkbox"/> Item                                                                                                                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Flow switch is wired and installed at outlet of boiler                                                                                 |
| <input type="checkbox"/> Low Water Cutoff is wired and installed above highest point of heat exchanger                                                          |
| <input type="checkbox"/> System pressure is set to a minimum of 15 PSIG cold                                                                                    |
| <input type="checkbox"/> Thumb screw of automatic air vent is loose (this must remain unscrewed)                                                                |
| <input type="checkbox"/> Condensate trap is primed and filled, neutralizer medium is present                                                                    |
| <input type="checkbox"/> Horizontal section of vent is properly pitched                                                                                         |
| <input type="checkbox"/> Enable/Disable signal is wired to Remote Operator (if required)                                                                        |
| <input type="checkbox"/> DHW sensor or aquastat is wired to DHW Sensor contacts (if required)                                                                   |
| <input type="checkbox"/> System sensor is wired to the System Sensor contacts (if required)                                                                     |
| <input type="checkbox"/> Lead Lag wiring is present and polarity is correct (if required)                                                                       |
| <input type="checkbox"/> BMS wiring is present and polarity is correct (if required)                                                                            |
| <input type="checkbox"/> 4-20mA/2-10Vdc wiring is present (if required)                                                                                         |
| <input type="checkbox"/> Verify all electrical connections in the boiler are firmly engaged                                                                     |
| <input type="checkbox"/> <u>Natural Gas</u>                                                                                                                     |
| <input type="checkbox"/> Inlet gas pressure to appliance is between 3" to 14" w.c.                                                                              |
| <input type="checkbox"/> If a gas booster is supporting boiler operation, booster has been started up and proper operation and gas pressures have been verified |
| <input type="checkbox"/> <u>Propane Gas</u>                                                                                                                     |
| <input type="checkbox"/> Inlet gas pressure is set to 11" w.c.                                                                                                  |
| <input type="checkbox"/> Gas line size to the appliance matches Part 3 in I&O for recommended gas pipe size                                                     |
| <input type="checkbox"/> Leak test on all gas connections                                                                                                       |
| <input type="checkbox"/> Protonode is correctly programmed and communicating with the boilers                                                                   |
| <input type="checkbox"/> Water Pressure Gauges and Thermometers installed to check proper operation                                                             |
| <input type="checkbox"/> All BMS are set up and have been tested                                                                                                |
| <input type="checkbox"/> Outdoor air temperature sensor has been installed on a Slave Boiler                                                                    |
| <input type="checkbox"/> System sensor is wired to the designated Lead Boiler                                                                                   |
| <input type="checkbox"/> All required field wiring is installed, all points have been connected, checked and verified                                           |

Print Name: \_\_\_\_\_ Signature: \_\_\_\_\_

Tel: \_\_\_\_\_ Cell: \_\_\_\_\_ Email: \_\_\_\_\_

Date: \_\_\_\_\_

***By signing this request form you are guaranteeing and responsible for all items on this sheet. If we are on site and cannot perform start up due to any incomplete items on this sheet, you will be charged a minimum of 4-hours which must be paid in full prior to returning.***



1. Open water valves to appliance. **DO NOT** open the gas valve connection.
2. Turn power on to boiler
3. Verify that all temperature sensors are operational
4. Enable boiler by setting Local/Remote switch to Local  
The boiler will perform pre-purge and initiate ignition sequence. Allow this sequence to operate for 5-10 minutes to ensure all air is bled from the heat exchanger and this will also allow for condensation to accumulate inside the combustion chamber. It is preferred to initially fire the boiler at water temperatures less than 100°F.
5. Open gas valve connection to appliance.  
Recycle power to boiler if boiler is an ignition failure condition.  
NOTE: Boiler may require 2-3 tries for successful ignition due to air trapped in the gas line
6. Allow boiler to operate at low fire for 5-10 minutes before performing combustion analysis.
  - a. Adjust low fire adjustment screw if necessary to meet combustion values in Part 8 of the I&O manual.
7. Operate boiler at high fire.
  - a. Adjust high fire adjustment screw if necessary to meet combustion values in Part 8 of the I&O manual.
  - b. Delta-T across inlet and outlet. DMW: 20-25°F, DMH, DMC: 30-35°F.
8. Operate boiler at low fire to re-check combustion values.
9. Extinguish the flame by removing the flame sensor wire.
10. Perform 5 ignition attempts to verify that ignition is quiet and rumble free.
  - a. If ignition is rough or unreliable re-start procedure at step 6.
11. Record combustion values at low fire and high fire.
12. Verify that condensate runs out of boiler and is unobstructed
13. Verify that vent is not leaking flue gas into mechanical room
14. Verify operation of safeties on boiler and record on start-up report
15. Confirm operation of Protonode, if equipped