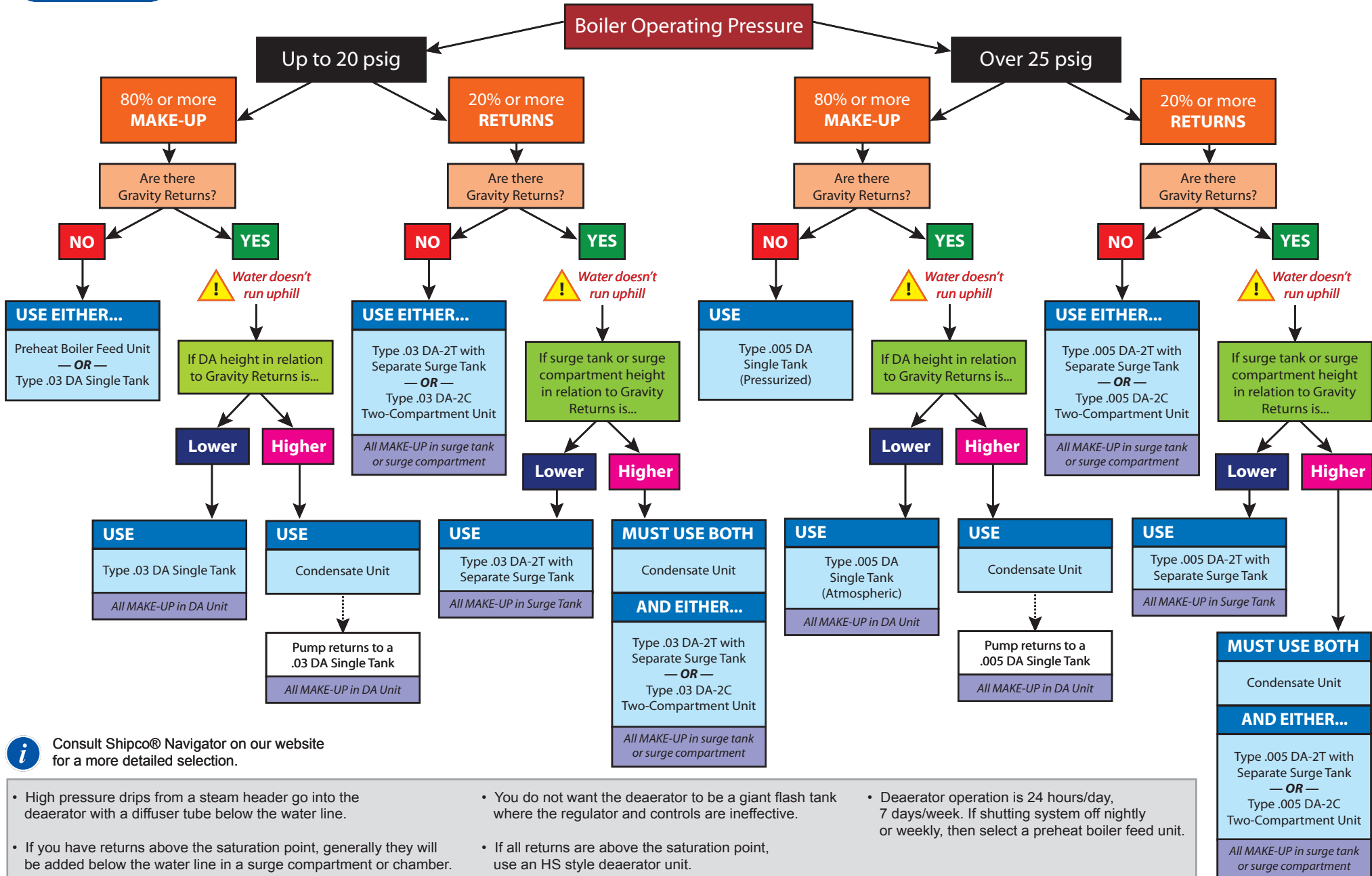




1 Schwenk Drive  
P. O. Box 279  
Shippensburg, PA 17257

Phone: (717) 532-7321  
Fax: (717) 532-7704  
Web: www.shipcopumps.com

# Quick Deaerator Selection Guidelines



**i** Consult Shipco® Navigator on our website for a more detailed selection.

- High pressure drips from a steam header go into the deaerator with a diffuser tube below the water line.
- If you have returns above the saturation point, generally they will be added below the water line in a surge compartment or chamber.
- You do not want the deaerator to be a giant flash tank where the regulator and controls are ineffective.
- If all returns are above the saturation point, use an HS style deaerator unit.
- Deaerator operation is 24 hours/day, 7 days/week. If shutting system off nightly or weekly, then select a preheat boiler feed unit.

# Chemical Feed Points

